

Laser Hole Tolerance Capabilities for Rofin Sinar

All Carbon Steels

Hole Diameter	All tolerances listed are + / - . Check with pin gages at narrowest point of hole.															
	0.000 to 0.031	0.032 to 0.062	0.063 to 0.093	0.094 to 0.125	0.126 to 0.156	0.157 to 0.187	0.188 to 0.218	0.219 to 0.281	0.282 to 0.343	0.344 to 0.406	0.407 to 0.468	0.469 to 0.531	0.532 to 1.000			
.0299 22 Ga	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003			
.0359 20 Ga	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003			
.0478 18 Ga	S.E.	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003			
.0598 16 Ga	S.E.	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003			
.0747 14 Ga	N/A	S.E.	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003	0.003			
.0897 13 Ga	N/A	S.E.	0.005	0.005	0.005	0.005	0.005	0.005	0.005	0.005	0.005	0.005	0.005			
.1046 12 Ga	N/A	S.E.	S.E.	0.005	0.005	0.005	0.005	0.005	0.005	0.005	0.005	0.005	0.005			
.1196 11 Ga	N/A	S.E.	S.E.	0.005	0.005	0.005	0.005	0.005	0.005	0.005	0.005	0.005	0.005			
.1345 10 Ga	N/A	N/A	S.E.	S.E.	0.005	0.005	0.005	0.005	0.005	0.005	0.005	0.005	0.005			
.1495 9 Ga	N/A	N/A	S.E.	S.E.	0.005	0.005	0.005	0.005	0.005	0.005	0.005	0.005	0.005			
.1644 8 Ga	N/A	N/A	N/A	S.E.	S.E.	0.005	0.005	0.005	0.005	0.005	0.005	0.005	0.005			
.1793 7 Ga	N/A	N/A	N/A	S.E.	S.E.	0.005	0.005	0.005	0.005	0.005	0.005	0.005	0.005			
3/16	N/A	N/A	N/A	S.E.	S.E.	0.005	0.005	0.005	0.005	0.005	0.005	0.005	0.005			
.1943 6 Ga	N/A	N/A	N/A	N/A	S.E.	S.E.	0.005	0.005	0.005	0.005	0.005	0.005	0.005			
1/4	N/A	N/A	N/A	N/A	N/A	S.E.	S.E.	0.005	0.005	0.005	0.005	0.005	0.005			
5/16	N/A	N/A	N/A	N/A	N/A	N/A	S.E.	0.005	0.005	0.005	0.005	0.005	0.005			
3/8	N/A	N/A	N/A	N/A	N/A	N/A	N/A	S.E.	0.005	0.005	0.005	0.005	0.005			
7/16	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	S.E.	0.005	0.005	0.005	0.005			
1/2	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	S.E.	0.010	0.010	0.010			
9/16	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	S.E.	0.010	0.010			
5/8	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	0.010	N/A			
11/16	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A			
3/4	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A			

S.E. = SEE ENGINEERING

N/A = NOT AVAILABLE